



**PRONUNCIATION**  
*Workshop*  **COM**®

*Speaking English with an American Accent*

**Video Training Program**  
**FOR ALL SPEAKERS OF ENGLISH**  
**AS A SECOND LANGUAGE**



 **THE COMPLETE**  
**TRAINING**  
**MANUAL**

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This manual accompanies the video training program in American English Pronunciation available only at [www.PronunciationWorkshop.com](http://www.PronunciationWorkshop.com).

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# INTRODUCTION

## WELCOME!

Congratulations! You are about to embark on a very exciting program. Learning to speak English clearly, with proper pronunciation is the single most important skill you must have to communicate effectively in today's world market. The *Pronunciation Workshop Video Training Program* will enhance your English speaking abilities and vocal skills, improve your self-confidence and will greatly increase your chances for success.

This course is based on years of linguistic research and has produced dramatic results for thousands of individuals around the globe. It is designed to help you sound “*more American*” for oral presentations, interviews, teaching, business situations, telephone conversations and general daily communication.

When a person learns English as a Second Language, they are speaking English “*filtered*” through their first language. They are using their native language’s “**speech rules**” of pronunciation (and often grammar) on their new language... They are not aware of the American set of “speech rules”. This is basically what the Pronunciation Workshop program teaches you... “*The Speech Rules of American English*”.

There are many schools and classes which teach English all around the world; however, very few of them address the “speech rules” that you will learn in this course. This is because many of the teachers who are providing English training, do not know of these “speech rules”. Many of them are even making errors themselves and teaching them to you! We hear this daily from our clients.

When you were a child and learned your first language, you constructed a mental inventory of your native language’s speech sounds. Those sounds became a part of your speech repertoire. Unfortunately, you are now inserting these speech sounds into your English. Today, when you speak English, you reach into that inventory and come out with many substitute sounds, something that is close, but nonetheless incorrect. These repeated errors in conversation often cause you to be misunderstood.

Some people call what we do “Foreign Accent Reduction”...this is not quite accurate, for you are not reducing your foreign accent...you are actually gaining an American Accent - - you are adding new sounds and new “speech rules” to your speech inventory.

While you progress through this program, you will be learning things you were never aware of before. You most likely will find yourself saying, “*Wow! I never*

*knew that!*” Changing your old speech habits takes time. At first you may possibly be apprehensive using the learned techniques. However, eventually you will relax and the words and sounds will flow smoothly and clearly on their own.

Once you complete each session, it should *not* be your objective to start speaking differently right away. Your focus should be on listening to the sounds of your speech and the speech of those around you. For example, when you say “Tank you” instead of “Thank you”, your focus should not be on saying it correctly...but rather, “Oops – I just said that word wrong...I should have used a *TH* sound”. It is this **AWARENESS** that will eventually lead you to the improved pronunciation skills you are striving for.

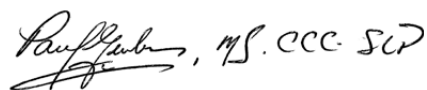
Each video training session has its own accompanying chapter in this manual with practice material. You will notice during the video classes that I often speak slowly and exaggerate certain target sounds. I do this purposely so that you can ‘hear’ and understand what I am teaching you. I recommend that you try practicing the material a little everyday using the learned techniques. Practice speaking **VERY SLOWLY**, out loud, in a strong voice and exaggerate the mouth movements. You will be retraining the muscles of your mouth and tongue to move in new and different ways while mastering your new pronunciation patterns. Theoretically, once you understand the concepts and have retrained yourself, eventually these new speech patterns will progress into your own spontaneous conversational rapid speech.

To receive maximum benefits, we recommend that you take our course over a period of two to three months, focusing on one session per week. Try to practice daily with the videos.

The program you are about to begin was created to help people “sound American” for the purposes of teaching, interviewing, lecturing, business and general daily communication. Although America has many regional pronunciation differences, the accent you will learn is that of standard American English as spoken and understood by the majority of educated native speakers.

Changing your old speech habits takes time. At first, the information presented on the videos may seem unusual, but eventually, you will see that these techniques will transform your speech, providing you with clearer, more intelligible English speaking abilities.

Good Luck and have fun! I hope you enjoy this program as much as I enjoy teaching it!



**Paul S. Gruber MS, CCC-SLP**  
Speech Language Pathologist

# S E S S I O N 1

## THIS SESSION COVERS:

*Consonant 'R'*  
*Consonant 'W'*



Two things to remember  
when making an American 'R' sound...

- Your mouth and lips come forward, like you are going to kiss.
- Your tongue moves back in your mouth, NOT forward.

### 'R' AT THE BEGINNING OF WORDS

*Rock*  
*Rip*  
*Reach*  
*Road*  
*Rain*  
*Rich*  
*Rome*  
*Raise*  
*Robe*  
*Rice*

### 'R' AT THE END OF WORDS OR AFTER A VOWEL

*Car*  
*Far*  
*Star*  
*Door*  
*Bear*  
*Four*  
*Air*  
*Year*  
*Turn*  
*Poor*

**'R' IN THE MIDDLE OF WORDS**

*Very*  
*Direction*  
*Arrange*  
*Erase*  
*Correct*  
*Marry*  
*Garage*  
*Original*  
*Hurry*  
*Zero*  
*Marine*  
*Berry*  
*Operation*  
*Caring*  
*Arrive*  
*Everyone*

**'R' SENTENCE**

*The round rooster rushed into the wrong road.*

**R' BLENDS**



**Remember...**

- **'R'** is the **strongest** sound of the blend.
- When the blend is at the beginning of a word, your mouth prepares for the 'R', by coming forward **before** you even say the word.

**'R' BLENDS AT THE BEGINNING OF WORDS**

*Training*  
*Trust*  
*Trip*  
*Great*  
*Tropical*  
*Bring*  
*Print*

*President*  
*Product*  
*Cracker*  
*Crawl*  
*Break*

**'R' BLENDS IN THE MIDDLE OF WORDS**

*Subtract*  
*Waitress*  
*Nutrition*  
*Australia*  
*Introduce*  
*Compress*  
*Oppression*  
*Betray*

**'R' PRACTICE SENTENCES**

- *The story he read on the radio was incorrect.*
- *Her career in the law firm is permanent.*
- *Richard and Brooke took a ride in their brand new Range Rover truck.*
- *Everyone will respect the Royal Family when they arrive at the airport.*
- *The trip to the Rocky Mountains will be rescheduled on Friday.*

**CONSONANT 'W'**

Practice first with      »      'OO'

then go into              »      'OOOOOWAWAWA'



Remember, A "W" is always makes a "W" sound.  
It NEVER makes a "V" sound.

'W' SENTENCE

*What will we do?*

COMPARING 'R' AND 'W'

*Rick – Wick*

*Right – White*



Remember, the 'W' sound is also at the beginning of the words One and Once.

'W' AT THE BEGINNING OF WORDS

*Why*

*Which*

*When*

*What*

*Wipe*

*Wish*

*Weight*

*Wing*

'W' IN THE MIDDLE OF WORDS

*Always*

*Away*

*Beware*

*Rewind*

*Awake*

*Someone*

*Halloween*

*Hollywood*

'W' PRACTICE SENTENCES

- *The wind from the west was very wet. (Notice **very** has a /v/ sound)*

- *We woke up and washed the white washcloth.*

- *We waited for the waitress to give us water.*

- *We had a wonderful time in Washington and Wisconsin.*



'Q' WORDS (PRODUCED AS A KW SOUND)

Question  
 Quiet  
 Queen  
 Qualify  
 Quit  
 Quebec  
 Quilt  
 Choir

PARAGRAPH PRACTICE

*Word Review -*

*Ray*  
*Russia*  
*Dreamed*  
*Roller Coaster*  
*Grand Canyon*  
*Arizona*  
*Friend*  
*Fred*  
*Norway*  
*Railroad*  
*Traveling*  
*Creative*  
*Perfect*  
*Construct*  
*Everyone*

*Ray was born in Russia. He dreamed of building the perfect roller coaster at the Grand Canyon in Arizona. He had a friend named Fred who lived in Norway. Fred's profession was designing railroad tracks and his career involved traveling around the world. Ray thought it would be perfect if Fred designed his roller coaster ride. Fred was creative, brilliant and worked well with railroad tracks. He would be the perfect engineer for the project. The ride took two years to construct and was painted red and white. Everyone really wanted to ride the brand-new roller coaster.*

# S E S S I O N 2

## THIS SESSION COVERS:

*Voicing*  
*Consonant pairs*  
*Consonant 'S'*  
*Consonant 'Z'*

### VOICING...



Is when your vocal cords are vibrating in your throat, creating a “buzzing sound”.

Say “*Abbbb*”

Can you feel the vibrations in your neck?

- all vowels are voiced
- some consonants are voiced, some are not

Paired Consonants:

Unvoiced	Voiced	Voiced
P	»	B
T	»	D
F	»	V
SH	»	ZSH
K	»	G
S	»	Z

### THREE RULES FOR S/Z ENDINGS

*This is easier than it looks!*

#### **Rule #1**

If a word ends in a sound that is unvoiced (such as P,T,K,F), you add an unvoiced /S/

*Examples:*

**1 cup,                    2 cups**

(the 'p' in *cup* is unvoiced, so you just add an unvoiced 's')

**1 cat,                    2 cats**

(the 't' in *cat* is unvoiced, so just add an unvoiced 's')

**I break,                he breaks**

**I stop,                 he stops**

**Rule #2**

If a word ends in any of these sounds: 's,z,sh,ch,or dg (j)'  
when adding an 'S' ending, add... **IZZZZZ**

*Examples:*

**1 Page                    2 Pages**

**1 Bus                     2 Buses**

**1 Lunch                 2 Lunches**

**I Raise,                 He Raises**

**I Brush,                He Brushes**

**I Push,                 He Pushes**

**Rule #3**

If a word ends in a vowel sound (like the word *Tree*) or a voiced consonant (like the word *Game*), then when you add an 'S', continue the voicing throughout the entire word, and it should become a voiced **ZZZZ**.

*Examples:*

**1 Tree,                    2 Treezzzz** (correctly spelled Trees)

**1 Day,                    2 Days**

**1 Shoe,                 2 Shoes**

**I Fly,                    He Flies**

**1 Game,                2 Games**

**1 Head,                 2 Heads**

**1 Train,                2 Trains**

**1 Song,                 2 Songs**

Some common words where S's are pronounced as Z's



IS

HIS

AS

WAS

THESE

THOSE

EASY

BECAUSE

### PARAGRAPH PRACTICE

*If you have a color printer, notice that all voiced S/Z sounds are in the color Red to help you remember to add voicing.*

Another zippy, zappy, crazy day comes to a close. As we zoom up to Joe's snooze zone, Zoe Jones of Zodiac Zoo plays with her zipper.

Last week, Jim's brothers were picked to represent their country in the Olympic Games. Two of the brothers were swimmers, while the other two were long distance runners. All of the brothers wore glasses. These athletes worked hard at qualifying for the games and were hoping to come home with prizes. Since the brothers go to the same university, they often take the same courses. This makes studying easier and gives them more time to do other things.

On Thursday, I had a very lazy day. I woke up early and first squeezed oranges into juice. I then got dressed and watched the sunrise come up over the mountains. It was so beautiful that I took many pictures with my camera and I used three rolls of film. After drinking two cups of coffee, I got dressed, left the house, and walked three miles home.

# S E S S I O N 3

## THIS SESSION COVERS:

*The Unvoiced 'TH' Sound*

*The Voiced 'TH' Sound*

*'THR' Blends*

*Voicing the 'T' Sound*

### THE 'UNVOICED TH' SOUND

Flat tongue protruding through your teeth. Maintain a steady air stream. Stretch out the 'TH' sound.

*Example:*

Think of the word 'Thumb' as having two beats

<b>Th</b>	»	<b>umb</b>
1		2

### 'TH' PRACTICE WORDS

*Beginning*

Thanks  
Thick  
Thunder  
Thursday  
Think

*Middle*

Anything  
Bathmat  
Toothpick  
Athletic  
Mouthwash

*End*

Bath  
North  
Beneath  
Fourth  
South

## THE 'VOICED TH' SOUND

### VOICED 'TH' AT THE BEGINNING OF WORDS

The (The book)  
That (That house)

They (They came over)  
Them (Give them water)  
There (There it is)  
This (This is my nose)  
Those (Those boys are good)  
These (These are my parents)

VOICED 'TH' IN THE MIDDLE OF WORDS

Clothing  
Leather  
Mother  
Another  
Weather  
Northern

VOICED 'TH' AT THE END OF WORDS

Smooth  
Bathe  
Breathe

PRACTICE PHRASES

This and that  
A tablecloth  
Winter clothing  
Athens, Greece  
That's the one  
Her skin is smooth  
Thirty Day's notice  
A famous author  
Here and there  
False teeth  
Thread the needle  
A thoughtful gift  
Thunder and lightening  
Thumbs up

**PRACTICE SENTENCES**

- Thelma arrived in town last Thursday.
- I'm having trouble threading this needle.
- I need 33 thick thermometers.
- The thing they like best about Athens is the weather.
- This thrilling novel was written by a famous author.
- He will be through with his work at three-thirty.
- Now and then, she likes to buy new clothing.
- They thought they were going to Northern Spain.
- Which tablecloth shall we use for the party?
- That was the thirty-third theatre to open.

**THR BLENDS**

- Thread* "thread the needle"
- Throw* "throw the ball"
- Throat* "my throat is sore"
- Thrill* "a thrilling ride"
- Three* "three more days"
- Threw* "he threw the ball"
- Throne* "the king sits on a throne"

**PARAGRAPH PRACTICE**

Nurse Thatcher was thankful it was Thursday. She knew that on Thursday she had to deliver 33 boxes of thermometers to the North American Athletic Club. They thought that thermometers were necessary for testing the hydrotherapy baths. This was thought to benefit the athletes with arthritis. The athletic trainers required authorization to provide hydrotherapy to the youthful athletes on the three bulletin boards with thumbtacks throughout the athletic club. Rather than risk the health of the athletes, they thoroughly checked the thousands of thermometers to insure their worthiness; otherwise they needed to be thrown away.

“TH” EXCEPTIONS

Although the following words are spelled with a ‘TH’, they are pronounced as a ‘T’:

- Thomas*
- Thompson*
- Theresa*
- Thailand*
- Thames*
- Esther*
- Thyme*



VOICING THE ‘T’ SOUND

If a ‘T’ falls within two voiced sounds (usually vowels), the ‘T’ becomes voiced like a ‘D’.

*Examples:*

- |        |   |                                  |
|--------|---|----------------------------------|
| Water  | » | Wader (the whole word is voiced) |
| Better | » | Bedder                           |
| Butter | » | Budder                           |

VOICED ‘T’ PRACTICE

*Betty bought a bit of better butter.  
 But, said she,  
 This butter’s bitter.  
 If I put it in my batter,  
 It’ll make my batter bitter.*



# S E S S I O N 4

## THIS SESSION COVERS:

*Consonant 'F'*  
*Consonant 'V'*  
*The Unvoiced 'SH' Sound*  
*The Voiced 'ZSH' Sound*

### CONSONANTS 'F' AND 'V'

Consonants 'F' and 'V' are produced with contact of your upper teeth and lower lip. Think of it as "*biting your lower lip*". Maintain a steady air stream. They are both identical, except the 'F' is unvoiced, and the 'V' is voiced. Correct voicing will make your speech clearer and more intelligible.

### PRACTICE WORDS WITH 'F'

Foot  
 Find  
 Finally  
 Family  
 Freedom  
 Laugh  
 Telephone  
 Symphony  
 Rough

### PRACTICE SENTENCES

Do you feel like a physical wreck? Are you fed up with your feeling of fatigue? Have you had enough of feeling rough? Why don't you fight fever with Pharaoh's Friend. A medicine that is tough on Flu.

### PRACTICE WORDS WITH 'V'

Vote  
 Vine  
 Oven  
 Evaluate

Voice  
Travel  
River  
Every  
Glove  
Alive  
Leave

COMPARING 'F' AND 'V'

Feel – Veal  
Safe – Save  
Fat – Vat  
Fine – Vine  
Face – Vase  
Fan – Van  
Foul – Vowel  
Proof – Prove

PRACTICE PHRASES

A famous athlete  
A food vendor  
The Foreign Service  
Summer vacation  
Vocabulary test  
Over the rainbow  
Our first victory  
Harvard University  
Husband and wife  
Very well done

PRACTICE SENTENCES

- Her promotion in the firm was well deserved.
- There was only one survivor on the island.
- Steve noticed that the olive juice must have stained his sleeve.
- The street vendor was selling souvenirs to tourists.
- Dave gave me his car so that I could drive on New Year's Eve.
- There were several dents in the rear fender.
- Tom placed several tomatoes from the vine into a basket.

THE UNVOICED 'SH' SOUND

To make the Unvoiced 'SH' sound, bring your mouth and lips forward, teeth should be slightly apart. Produce air stream. Words beginning with 'SH' begin with this sound. (So are the words "*Sugar*", "*Sure*", "*Chef*" and "*Chicago*".)

'SH' PRACTICE WORDS

<i>Beginning</i>	<i>Middle</i>	<i>End</i>
She	Nation	Rush
Sugar	Motion	Dish
Sure	Mission	Establish
Shadow	Special	Splash
Sheep	Reputation	Irish
Shirt	Official	Fresh
Shoe	Machine	Finish
Shape	Fishing	
Chicago	Insurance	
Chef	Sunshine	
	Ocean	
	Tissue	
	Addition	
	Subtraction	

'SH' SENTENCES

- The fishing trip was planned and we left to go to the ocean.
- Was the chef ashamed to use the precious sugar?
- Sharon gave a special performance.
- He will be stationed in Washington, D.C, the nation's capital.
- She went to a fashion show after taking a shower.
- She sells seashells by the seashore.
- The social club was praised for their cooperation.

'SH' PRACTICE

Joe's weather machine shows a sharp drop in air pressure, especially offshore. Ships in motion on the ocean should be sure to use caution.

THE VOICED 'ZSH' SOUND

The Voiced 'ZSH' sound is exactly like the 'SH' except voicing is added. This is an important sound in American English.

'ZSH' PRACTICE WORDS

<i>Middle</i>	<i>End</i>
Usual	Beige
Unusual	Massage
Usually	Prestige
Vision	
Visual	
Conclusion	
Asia	
Version	
Division	
Casual	
Television	

PRACTICE SENTENCES

- It's not **unusual** for people to study **division** in **Asia**.
- I **usually** use a **measuring** cup to **measure** **erosion**.
- The **beige** walls were the **usual** color in the **treasury** building.

List things that are appropriate for each column. Then say them out loud in full sentences for practice.

Example:        "*It's usually hot in the summer.*"  
                       "*It's unusual for me to be late for an appointment.*"

Usually

Unusual

<i>Hot in the summer</i>

<i>Late for appointments</i>

# S E S S I O N 5

## THIS SESSION COVERS:

### *Consonant 'L'*

Things to remember when making an American 'L' sound...



- Your bottom jaw should be as wide open as possible.
- Your tongue should RISE UP (independently of your jaw) and touch right behind your top teeth.
- Produce the 'L' sound by dropping and relaxing your tongue.
- Practice "LA, LA, LA", keeping your bottom jaw lowered and open while only raising your tongue.

### 'L' AT THE BEGINNING OF WORDS

*Lunch*  
*Local*  
*London*  
*Learn*  
*Large*  
*Life*  
*Lobby*  
*Library*  
*Lucky*  
*Lift*  
*Laugh*  
*Long*

### 'L' IN THE MIDDLE OF WORDS

*Inflation*  
*Believe*  
*Volume*  
*Glue*  
*Elevator*  
*Solve*  
*Pulling*

*Flood*  
*Delete*  
*Elect*  
*Alive*  
*Color*

**'L' AT THE END OF A WORD**



• To produce an 'L' at the end of a word, remember to slowly raise your tongue upward, towards your upper teeth, while keeping your bottom jaw as open as possible. The 'L' sound comes from the tongue movement, not from the placement.

(Using your finger to push down on your bottom teeth to keep your jaw open, may be helpful for practicing.)

**PRACTICE WORDS**

<i>Will</i>	<i>Apple</i>
<i>Ball</i>	<i>Miracle</i>
<i>Tall</i>	<i>Powerful</i>
<i>Call</i>	<i>Control</i>
<i>Small</i>	<i>Financial</i>
<i>Control</i>	<i>People</i>
<i>Bowl</i>	

**'L' SENTENCES**

- The lollipop fell into the cool water.
- Her driver's license was pulled out of the blue golf bag.
- Blake's bowling ball fell under his tools.
- Carl could not locate the lemons or the limes.
- The school was a mile away from the hill.
- The golf club was made of steel.
- Al's goal was to play baseball with Carol.
- A certified letter was delivered for the enrollment list.
- It was revealing to look at the smiling lawyer.

**'FL' BLEND POEM**

*A flea and a fly, flew up in a flue.*

*Said the flea, "Let us fly!"*

*Said the fly, "Let us flee!"*

*So they flew through a flaw in the flue.*

**PRACTICE USING 'WILL'**

Will you empty the garbage?

Will you ask her to clean the kitchen?

Will you prepare a meal for the children?

When will you begin your studies at college?

When will she purchase the dress for her wedding?

Why will he ask them to stay late at work?

Why will she bring her baby to the meeting?

How will they know if our flight is delayed?

Where will the child be going next year?

Where will they put all of the pillows?

What will she do with the millions of dollars she won?

**COMPARING 'R' AND 'L'**

*Red - Led*

*Rick - Lick*

*Reef - Leaf*

*Rear - Lear*

*Rest - Less*

*Grass - Glass*

*Crime - Climb*

*Free - Flee*



'L' AND 'R' COMBINATIONS

seallring

tolllroad

allready

civillrights

raillroad

rivallry

corallreef

jewellry

schoollroom

gravellroad

# S E S S I O N 6

## THIS SESSION COVERS:

### *Word Endings*



Make sure that the final sounds in your words come through clearly and fully. Don't drop off or shorten the endings!

#### 'P' ENDINGS

- I hope the group will sleep on the ship.
- The soda pop spilled out of the cup, over the map and onto her lap.
- Was the Egg Drop Soup cheap?

#### 'B' ENDINGS

- We cleaned the cobweb from the doorknob in the bathtub.
- Rob broke his golf club when he slipped on the ice cube.
- The crab was under the cement slab at the yacht club.
- The ticket stub was found in the taxicab.

#### 'T' ENDINGS

- Kate left her cat on the mat as she flew a kite.
- The sailboat came into the port to join the fleet.
- What bait will make the fish bite? A cricket or a piece of meat?

#### 'D' ENDINGS

- Fred will decide which sled should be painted red.
- David tried to send a refund back to England.
- He could not hide his report card behind the chalk board.

## THREE RULES FOR ‘-ED’ ENDINGS

Many verbs that are in the past tense, end in ‘-ed’.  
(*Example:* “Today I walk, yesterday I walked”)

### Rule #1

If a word ends in an unvoiced consonant, when adding ‘-ed’, just add an Unvoiced ‘T’

*Example:*

*Today I jump, yesterday I jumped. (pronounced jump-T)*

*Today I walk, yesterday I walked. (pronounced walk-T)*

### Rule #2

If a word ends in a voiced consonant, add a Voiced ‘D’

*Example:*

*Today I rub, yesterday I rubbed. (pronounced rub-D)*

*I cleaned the kitchen.*

*I poured the milk.*

*I scrubbed the floor.*

*I tagged the clothing.*

*I spilled some juice.*

*I trimmed the tree.*

*I moved to California. The clock buzzed all night.*

### Rule #3

If a word ends in a ‘T’ or a ‘D’ sound, we add a Voiced ‘ED’

*Example:*

*Today, I lift the ball. Yesterday, I lifted the ball.*

*I heated up my dinner.*

*He voted this morning.*

*He handed me his report.*

*I traded in my old car.*

*She added some information.*

*If you have a color printer, notice that all voiced 'D' endings are in the color Red to help you remember to add voicing.*

Bob raked the leaves and then started<sup>ed</sup> to wash his car. He then loaded<sup>ed</sup> up the dishwasher and finished washing his dishes.

Susan spilled<sup>ed</sup> her drink on the spotted<sup>ed</sup> rug. She cleaned<sup>ed</sup> it up with a napkin, which wasted<sup>ed</sup> a lot of time.

He thanked me and offered<sup>ed</sup> me money, if I picked up the used<sup>ed</sup> equipment.

### 3 NASAL SOUNDS

'M'  
'N'  
'NG'

### PRACTICE -NG ENDINGS

Ring Sing Thing Bring

### PRACTICE SENTENCES

- I have a feeling that she is working too much.
- She has been wearing a hearing aid so that she could sing.
- He is looking forward to speaking at the Thanksgiving celebration.

# S E S S I O N 7

## THIS SESSION COVERS:

*'CH' sound*

*'The American J' sound (DG)*

*Consonant 'H'*

*CH – Unvoiced as in Ch-ur-ch*

*American J – Voiced as in J-u-dge*

### 'CH' AT THE BEGINNING OF WORDS

China

Cherry

Charge

Chocolate

Challenge

Cheese

Chunk

Chairman

### 'CH' IN THE MIDDLE OF WORDS

Key chain

Lunch box

Richard

Picture

Teacher

Fortune

Nature

Beach ball

'CH' AT THE END OF WORDS

Detach  
Teach  
Porch  
March  
Patch  
Wrench  
Coach  
Approach

'CH' EXERCISE

*Chop-chop, children, it's Charlie's Kitchen adventure!  
Today, Chuck will be teaching future champion cooks how to make a  
chocolate cheesecake.*

'AMERICAN J' AT THE BEGINNING OF WORDS

Juice  
Jump  
Juggle  
Jury  
Japan  
Giant  
Genetic  
Junior  
Generate  
German

'AMERICAN J' IN THE MIDDLE OF WORDS

Algebra  
Legend

Magic  
Subject  
Digest  
Rejoice  
Objective  
Majesty  
Educate  
Suggestion

‘AMERICAN J’ AT THE END OF WORDS

Age  
College  
Postage  
Stage  
Pledge  
Village  
Average  
Page  
Courage  
Knowledge

‘AMERICAN J’ EXERCISE

*A German judge and jury have charged and jailed a strange giant, who sat on the edge of a bridge throwing jelly onto large barges.*

CONSONANT ‘H’

When an ‘H’ is at the beginning of a word it is pronounced with a strong, loud air-stream.

Practice:

Ha... Ha... Ha.

**'H' AT THE BEGINNING OF WORDS**

Hand  
 Hide  
 Hope  
 Hair  
 House  
 Harvard  
 Honey  
 Happy  
 Who  
 Whole

**'H' WORD PAIRS**

Old-	<i>Hold</i>
Is-	<i>His</i>
It-	<i>Hit</i>
At-	<i>Hat</i>
Arm-	<i>Harm</i>
Ill-	<i>Hill</i>
Ate-	<i>Hate</i>
As-	<i>Has</i>

**'H' IN THE MIDDLE OF WORDS**

Ahead  
 Behave  
 Anyhow  
 Inhale  
 Downhill  
 Dehydrate



Wholehearted

Overhaul

'H' EXERCISE

He thought that he should....

wash the car.

thank his teacher.

watch television.

use the telephone.

shut the door.

breathe deeply. (Voiced TH)

tell the truth.

Henry the hungry hippo, who hogged a huge heap of one hundred hamburgers, has had hiccups for one whole week.

# S E S S I O N 8

## THIS SESSION COVERS:

*American English Vowels*

*Vowel 'EE'*

*Vowel 'I'*



The best way to learn American vowels is by *Ear Training*.  
Listen carefully and repeat.

### FRONT VOWELS: (From high to low)

<u>EE</u>	- as in	<i>Heat</i>
<u>I</u>	- as in	<i>Hit</i>
<u>AE</u>	- as in	<i>Hate</i>
<u>EH</u>	- as in	<i>Het</i> (nonsense word)
<u>A</u> -	as in	<i>Hat</i>

### Back Vowels: (From high to low)

<u>OO</u>	- as in	<i>Boot</i>
<u>U</u>	- as in	<i>Book</i>
<u>OW</u>	- as in	<i>Boat</i>
<u>AW</u>	- as in	<i>Bought</i>
<u>AH</u>	- as in	<i>Bot</i> (nonsense word)

### COMPARING HEAT (EE) AND HIT (I)



Remember,...

Heat is high

Hit is lower

Heat – Hit	Seen – Sin
Keen – Kin	Reap – Rip
Deal – Dill	Teal – Till
Seek – Sick	Bean – Been*

\* Bean – I ate a bean (noun). – ‘high’  
 Been – I have been here (verb). – ‘low’

‘EE’ VOWEL SOUND ...remember, smile and think high

See	Very
Me	Happy
Each	Softly
Even	Mary
Key	Busy
Green	Finally
Tree	Country

‘EE’ PRACTICE

*Speeding on the Freeway*

*Happily eating cheese*

*He and She*

*Skiing very Rapidly*

*She sees a monkey eating honey. We see a pony stealing money. Who can he see? It must be me!*

‘I’ VOWEL SOUND

Bit	Business
Bill	Fist
Lift	Display
Fizz	Filming
Kitchen	Live
Build	Fish
Bigger	Discuss
Chimp	Fig
Fifth	Fifty
Listen	Been

'EE' AND 'I' PRACTICE

(All 'EE' sounds are underlined.)

*The beans have been cooking since six o'clock.*

*Sit in that seat by the window.*

*We ate our meal, by the mill.*

*The seal will live in the ocean.*

*Tim's team grinned after seeing the green field.*

*Pip and Pete shipped the sheep cheaply.*

*Those bins are for Bill's beans.*

*Does Jim still steal Jill's jeans?*

*The girls put concrete on Jill's sneakers.*

*Pick cherries at their peak or you will eat the pits.*

# S E S S I O N 9

## THIS SESSION COVERS:

*Vowel 'OW'*

*Vowel 'AE'*

### VOWEL 'O'



#### *The Hidden 'W'*

"OWE, OWE, OWE, OWE, OWE"

### 'O' VOWEL SOUND

Open	Robe
Oatmeal	Coach
Blown	Rotate
Bold	Loan
Owner	Slow
Phone	Road
Cold	Roam

### 'O' PRACTICE

*How did you know that?*

*I don't know where the hole is on the coat.*

*Does Joe know how to drive on the road?*

*I need to blow my nose when I have a cold.*

*Has it ever snowed in Rhode Island?*

*Cold winds will slowly blow snow over most of Ohio.*

*This low is no joke. So folks, don't go out without coats!*

### WOKE AND WON'T

Practice: *WOWOWOWOWO*



Woke = *WOW* + *K*

Won't = *WOW* + *'NT*

*I want the ball.*

*I won't give you the ball.*

*She wants to sleep.*

*She woke up.*

*He wants to buy a car.*

*He won't buy a car.*

*They want to speak with you.*

*He won't speak with you.*

VOWEL 'AE'

Age	Baby
Aid	Gain
Eight	Change
Able	Gave
Chain	Nation
Date	Day
Eighteen	Paper
Fake	Angel
Lazy	Basic
Made	Face

'AE' PRACTICE

*The ape gave the trainer a cane.*

*David began shaving when he was eighteen.*

*The rainbow appeared when daylight changed.*

*The baby snake lived in a painted cage.*

*My neighbor's basement was changed from blue to beige.*

*Hey, take away the strain! Weigh the gains of a great break with Lazy*

*Day Vacations. Lines are open eight till late. They aim to make your day!*

## THE 50 UNITED STATES

(Stressed sounds are in bold)

Alabama	Montana
Alaska	Nebraska
Arizona	Nevada
Arkansas	New Hampshire
California	New Jersey
Colorado	New Mexico
Connecticut	New York
Delaware	North Carolina
Florida	North Dakota
Georgia	Ohio
Hawaii	Oklahoma
Idaho	Oregon
Illinois	Pennsylvania
Indiana	Rhode Island
Iowa	South Carolina
Kansas	South Dakota
Kentucky	Tennessee
Louisiana	Texas
Maine	Utah
Maryland	Vermont
Massachusetts	Virginia
Michigan	Washington
Minnesota	West Virginia
Mississippi	Wisconsin
Missouri	Wyoming

# S E S S I O N 1 0

## THIS SESSION COVERS:

*Vowel 'OO'*

*Vowel 'UH'*

*Vowel 'EH'*

### 'OO' VOWEL SOUND

Blue	Loop
Booth	Knew
News	Tooth
Juice	Smooth
Loosen	Pool
Ruler	Moon
Food	Shoes
Choose	Zoo
Mood	Grew
Moving	Room

### 'OO' PRACTICE

*The room in the school was very cool.*

*Tuesday at noon in the studio.*

*Viewing the moon on June nights.*

*Do you remember the woman who lived in a shoe? She hadn't a clue what to do when her family grew. Well, through your help, they are moving in June into two big boots.*

### 'DOUBLE OO' WORDS THAT ARE PRONOUNCED AS 'UH'

Food has a high vowel – 'OO'

Foot has a lower vowel – 'Uh'



'UH' VOWEL SOUND (that are spelled with 'OO')

Foot	Good
Took	Look
Cook	Book
Shook	Wool
Stood	Swoosh

LOWER VOWEL - 'UH'

Wood

Would you help me?

Hollywood, California

'UH' PRACTICE ('OO' sounds are in **RED**)

*He took a good look under the hood and found a flute.*

*Julie enjoys good books after school.*

*He put his foot in the new boot.*

*She took her students to the brook to wash their shooes.*

*We pulled him out of the swimming pool.*

*The fool ate until he was full.*

'EH' VOWEL SOUNDS

Egg	Best
Get	Ready
Friend	Every
Next	Red
Entrance	Exit
Better	Check
Healthy	Fence
Lettuce	Headset
Wrench	Necklace
Spread	Wealth

'EH' PRACTICE

*Resting on the edge of the bed.*

*Ten letters from the enemy.*

*Dennis will enter the festival.*

*The message was given to the chef.*

*Hello again, friends! Let's do a weather check. Well, whoever said temperatures are getting better, better get ready to spend a wet weekend in Tennessee.*

# S E S S I O N 1 1

## THIS SESSION COVERS:

*Vowel 'AU' as in Out*

*Vowel 'AH' as in Top*

*Vowel 'A' as in Hat*

### 'A' VOWEL SOUND

Back	Jacket
Dad	Taxi
Fax	Apple
Value	Catch
Sat	Rabbit
Hatch	Tack

### 'A' PRACTICE

The fat cat wore a jacket.

Pack your sack and bring your magnet.

He sang about an actor named Jack.

### 'AU' VOWEL SOUND

This is an important sound! If mispronounced, it can often make you misunderstood.

Begin this sound with the 'A' sound as in *'hat'..*

Then, slide your mouth forward to form a small 'W' sound.

*Example:*

'Downtown' » "DA - wn...TA - wn"

'AU' PRACTICE

Now	South
House	Ounce
Round	Rebound
Loud	Mouth
Gown	Bounce
Sound	Flower
Ouch	Thousand
Out	Spout
Found	Count

The brown couch is downstairs.

Her house is on the South side of the mountain.

I was proud of the sounds that came out of my mouth.

'ARE' VS. 'OUR'

*Are* – Close with strong 'R' sound - tongue retracts back  
Are you going?

*Our* – Begin with the 'AU' sound ('A' as in *Hat*),  
Then close your mouth and say "*Were*".  
Think of the word 'Our' as having two syllables.  
Pronounced as ... "*AU-WERE*"

\* (The word "Hour" is also pronounced the same way).

ARE/OUR PRACTICE SENTENCES

- Are you going to our house?
- Sales are down, but our projections for next year are very good.
- Our plans will be changing in the next hour.
- Are you sure that our meeting will be an hour late?

'AH' VOWEL SOUND

'O' words that are pronounced with 'AH'

Hot	Blob
Top	Sock
Stop	Mop
Probably	Product
Follow	Solve
Not	Problem

'AH' PRACTICE

('AH' sounds are underlined)

Bob opened the box and followed the instructions.

Tom put some cotton, rocks and a doorknob in his locker.

His mom made a concrete model of a hockey rink.

# S E S S I O N 1 2

## THIS SESSION COVERS:

*Tongue Twisters*

### (F, W, VOICED Z)

*Fuzzy Wuzzy was a bear,  
Fuzzy Wuzzy had no hair.  
Fuzzy Wuzzy wasn't fuzzy, was he?*

### (VOICED V)

*Vincent vowed vengeance very viciously.*

### (P)

*Peter Piper picked a peck of pickled peppers.  
A peck of pickled peppers Peter Piper picked.  
If Peter Piper picked a peck of pickled peppers,  
How many peppers did Peter Piper pick?*

### (SH, S AND Z)

*She sells seashells by the seashore.  
The shells she sells are surely seashells.  
So if she sells shells on the seashore,  
I'm sure she sells seashore shells.*

### (W, CH, AND FINAL CONSONANTS)

*How much wood, would a woodchuck chuck  
if a woodchuck could chuck wood?  
He would chuck, he would, as much as he could,  
and chuck as much wood as a woodchuck would  
if a woodchuck could chuck wood.*

(W)

*Which witch, wished which wicked wish?*

*While we were walking, we were watching window washers wash  
Washington's windows with warm washing water.*

*If two witches would watch two watches, which witch would watch which  
watch?*

(R)

*Roberta ran rings around the Roman ruins.*

(B, BR, AND BL BLENDS)

*Bradley's big black bathbrush broke.*

*Bradley's big black bathbrush broke.*

(TH)

*Tom threw Tim thirteen thumbtacks.*

*He threw three free throws.*

*There are thirty-three thousand birthdays on the third of every month.*

*The father gathered smooth feathers for Thanksgiving.*

*The sixth graders are enthusiastic about Jonathan's birthday.*

(GR, AND GL BLENDS)

*Green glass globes glow greenly.*

(L, 'OO' VOWEL)

*Aluminum, linoleum, aluminum, linoleum, aluminum, linoleum,  
aluminum, linoleum.*

(WON'T)

*I would if I could! But I can't, so I won't!*

(WOKE)

*I woke, he woke, she woke, they woke.*

*We all woke up.*

# S E S S I O N 1 3

## THIS SESSION COVERS:

*Phrase Reductions*

*Intonation*

### PHRASE REDUCTIONS

(Going to try) becomes 'gunna try'  
I'm gunna try to finish this book.

(Want to eat) becomes 'wanna eat'  
Do you wanna eat at seven o'clock?

(Have to start) becomes 'hafta start'  
I hafta start a diet tomorrow.

(Has to try) becomes 'hasta try'  
He hasta try harder.

(Got to leave) becomes 'gotta leave'  
I gotta leave in fifteen minutes.

(Ought to believe) becomes 'oughta believe'  
She oughta believe what he is saying.

(Out of bed) becomes 'outa bed'  
I got outa bed when I heard the alarm clock.

(Did you go?) becomes 'Didja go'  
Didja go to the store?

(Would he help?) becomes 'Woody help'  
Woody help me move the furniture?

(Won't you play?) becomes 'Woncha play'  
Woncha play one more song on the piano?

(Didn't you know?) becomes 'Didincha know'  
Didincha know that she was coming home tomorrow?



(Is he?) becomes 'Izzy'  
Izzy the one that called?

(What do you want?) becomes 'Whadaya want'

(Give it to me.) becomes 'GividaMe'  
 Gividame right away.

### INTONATION PRACTICE

Have you ever tried one of Diane's Donuts? They are so delicious. I have eaten many different kinds of donuts, from all over the country; however, I have never tasted anything, quite like Donuts made by Diane. I have been told that she uses the finest and freshest ingredients that money can buy. The best flour, the best eggs and the best milk. I am sure, that once you taste these incredible donuts, you will run and tell all of your friends.

### SYLLABLE STRESS

*Generally, two-syllable words have stress on the first syllable.*

### TWO-SYLLABLE WORDS (STRESS 1<sup>ST</sup> SYLLABLE)

Sofa	Uncle
Oven	Carpet
After	Father
Finger	Children
Station	Walking
Second	Jacket
Enter	Lucky
Often	Comment

TWO-SYLLABLE WORDS (STRESS 2ND SYLLABLE)

Delete	Advice
Decline	Acquit
Survive	Control
Protect	Arrive
Adopt	Involve
Advance	Massage
Below	Disease
Resolve	Relate

*Generally, three-syllable words have stress on the second syllable.*

THREE-SYLLABLE WORDS (STRESS 2ND SYLLABLE)

Reduction	Discover
Arrangement	Unlawful
Audition	Conclusion
Companion	Assemble
Detective	Adjustment
Ambitious	Affected
Companion	Acceptance
Appliance	Ferocious

SYLLABLE STRESS PRACTICE

The **p**ictures are fantastic.  
 He needs **per**mission to find a **so**lution.  
 The **p**arty is in **h**onor of his **re**tirement.  
 Her son **ex**hibited bad **be**havior on their vacation.

COMPARATIVE SENTENCES

Joe drinks cheap wine.  
 Sue only drinks expensive wine.

Don't forget his birthday.  
 We would never forget his birthday.

She's planning to leave tomorrow.  
 He made plans to leave a month ago.

The Teacher's meeting is at 9:00.

The students announced that they will **never** have a meeting.

My telephone isn't working.

The telephone needs to work by lunchtime.

He's painting his house blue and green.

Your house would look terrible if it were green.

# S E S S I O N 1 4

## **THIS SESSION COVERS:**

*Putting it all together – Part I*  
*The 10 Key steps towards Improvement*

### PHOTO ALBUM

Keeping a family photograph album is a good way to save family memories for yourself and future generations of your family. Very old pictures can be taken to a photo shop and reprinted so that they can be placed in an album. Be sure to write on the back of the picture any information you remember about the people in it. Also, write the date if you remember it. Looking at photo albums is a relaxing way to spend the day and it is a fun activity to share with family and friends. Your children, grandchildren and their children will appreciate your efforts too.

### THE PUBLIC LIBRARY

Your library card can be your ticket to entertainment, current events and new ideas. Almost every city has a public library and there is no charge for a library card. Libraries have books about many subjects, but there are also other things at the library. These include books on cassette tape, videotapes, large print books, CD's, DVD's and magazines. Many have free programs in the afternoon or evening about travel, hobbies or other topics of interest. Some cities also have a bookmobile or traveling library, which brings the library right into your neighborhood.

### JOHN D. ROCKEFELLER

John D. Rockefeller did three amazing things. First, he acquired probably the greatest fortune in all history. He started out in life digging potatoes under the hot sun for four cents an hour. In those days, there were not half a dozen men in all the United States who were worth even one million dollars. Eventually, John D. managed to collect a fortune said to be anywhere from one to two billion dollars. And yet, the first girl he fell in love with refused to marry him.

The reason given was because her mother refused to allow her daughter to “throw herself away” on a man who had such poor prospects.

### STARS

How many stars can you see on a dark, clear night? You can see about 3,000 stars with your eyes alone. But keep in mind that you are viewing only part of the sky. If the whole sky were visible, you could count about 5,000 stars. If you look through a small telescope you might see as many as 600,000 stars. Through the most powerful telescopes, astronomers can spot millions of stars. No one is sure exactly how many stars there are altogether, but astronomers believe there are at least 200 billion, billion stars out in space.

### THE 10 KEYS TOWARDS IMPROVEMENT

- Number 1. *Practice and listen.*
- Number 2. *Do not leave off the endings of words.*
- Number 3. *Make a list of frequently used words.*
- Number 4. *Open your mouth more when you speak English.*
- Number 5. *Don't be afraid to speak.*
- Number 6. *Read aloud in English for ten to 15 minutes every day.*
- Number 7. *Record your own voice and listen for pronunciation errors.*
- Number 8. *Watch the mouth movements of native speakers and imitate them.*
- Number 9. *Buy books on tape. Read along with the tape - out loud.*
- Number 10. *Be patient.*

# S E S S I O N 1 5

## **THIS SESSION COVERS:**

*Putting it all together – Part II*

### A FOREIGN STUDENT

When a student from another country comes to study in the United States, he has to find out for himself the answers to many questions, and he has many problems to think about. Where should he live? Would it be better living in a dormitory or in a private room off campus? Should he spend all of his time studying, or should he take advantage of the many cultural and social activities that are offered? At first, he may not feel that he fits in with the American culture. He may not feel confident when he speaks. Little by little, however, he learns how to handle himself in various situations. Finally he begins to feel very secure and 'at home'. Unfortunately, this long-awaited feeling doesn't develop suddenly. It takes time.

### VOLCANOES

Volcanoes are holes in the Earth's crust which allow molten rock to escape from beneath. The molten rock, or lava, may flow out gently or it may be blasted high in the air with gas and ash in a violent explosion. There are eight hundred and fifty active volcanoes around the world. Do you know where these mountains of fire are found? Three quarters of them are found within a zone called the "Ring of Fire." One edge of the zone stretches along the west coast of the Americas from Chile to Alaska. The other edge runs along the east coast of Asia from Siberia to New Zealand. Twenty percent of these volcanoes are located in Indonesia. Other big groupings are in Japan, The Aleutian Islands, and Central America.

## THE CHINESE LANGUAGE

Chinese is a most unusual language. It differs from English and most other major languages in that it has hundreds of different dialects. A person who lives in one section of the vast country of China, often cannot understand a fellow Chinese who lives in another section. These two major dialects are Cantonese and Mandarin. Cantonese is a southern dialect. Mandarin, a dialect that originated in northern China, is spoken by more Chinese than any other dialect.

Non-Chinese people often say that the Chinese seem to “sing” their language. Chinese sounds as though it is sung, because many words are only one-syllable long and because the tone of voice changes for each word. As in English, many words have more than one meaning. The speaker’s tone of voice indicates each word’s specific meaning.

Even more fascinating than the variety of spoken sounds is the Chinese written language. It has no alphabet. Instead, it employs signs called “characters.” Each spoken word in the language is represented by a separate character. Originally, the characters were drawings that depicted the meanings of words, but over the years, they have simplified, and most no longer look like the things they represent.

### THE SUPERCONTINENT

Around 100 to 150 million years ago, there may have been only one continent on our planet. At least that is what some earth scientists have decided after years of research. If you look at the map of the world carefully, you can see that the present-day continents could be thought of as the pieces to a gigantic jigsaw puzzle. In your imagination carefully put the pieces together to form the supercontinent. You will see that if you took away the South Atlantic Ocean and pressed South America and Africa together they would fit very nicely. You could continue removing oceans and seas and put other parts of the world together quite easily until you get to those last two pieces of Australia and Antarctica. Scientists believe that the continents of Australia and Antarctica were once linked together. They may have split slowly off from the supercontinent and then separated from each other as recently as 40 million years ago.



THE 50 MOST MISPRONOUNCED WORDS IN ENGLISH

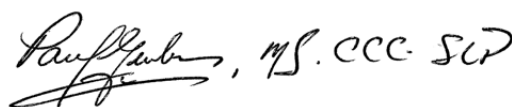
accounting	irrational
argue	justice
actually	likeable
available	loosen
arrangements	measurements
basically	middle
business	multiple
calls	national
complete	original
continue	outrageous
contribute	particular
corporation	partnership
differences	problem
directly	prohibit
exactly	quality
educational	question
every	referring
exceptional	regardless
familiar	request
financial	similar
frustrating	specific
general	value
immediately	visualize
inconvenience	vulnerable
introduce	working

*Congratulations! You've made it to the end!*

*We always love hearing from people who have taken our course! Please call us, contact us via our website, or send e-mail to [info@pronunciationworkshop.com](mailto:info@pronunciationworkshop.com) and tell us how our program has helped you.*

*Also, if you would like to work with a Pronunciation Workshop Certified Speech Language Pathologist directly to receive more personalized attention, just let us know. Working with one of our trainers on your specific pronunciation issues is fun and can be extremely helpful.*

*Good luck in all your endeavors and thank you for taking our program!*



Paul S. Gruber, MS, CCC-SLP, CEO  
*Speech Language Pathologist*

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